

Work Order ID 67087

Tuesday, March 08, 2011 9:07:57 AM



Page 1

Item ID: K10021

Accept



Setup Start



Revision ID:

Item Name: Spacepod Hardware Kit (-241)

Stop



Start Date: 3/9/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/11/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *mt*

Date: 11-03-08 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/3/08 SP (20)

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/11/09

(+2)

120

Identify as per dwg & Stock Location: *DD*

0.00



Packaging

Memo

0.00

Packaging

11/3/08 SP

Rev draft

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Page 2

Item ID: K10021

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacepod Hardware Kit (-241)

Start Date: 3/9/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/11/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/9 [Signature]
CL11103109

Picklist Print

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Page 1

Work Order ID: 67087

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 3/9/2011

Required Date: 3/11/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.03.07 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

A3235-020-935

Purchased

No

110

Each

423.0000

8

16



Washer - Countersunk

Location

Loc Qty

Loc Code

ST281

423

106150

423

ALS7-1032-130

Purchased

No

110

Each

1,570.000

16

32



Insert

Location

Loc Qty

Loc Code

FP

21

115079

21

ST282

1549

111529

32

113238

17

115502

500

116800

1000

AN3-10A

Purchased

No

110

Each

71.0000

2

4



Bolt

Location

Loc Qty

Loc Code

ST351

71

116075

2

116400

64

17566

5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 67087

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 3/9/2011

Required Date: 3/11/2011

Start Qty: 2.00

Required Qty: 2.00



Bolt

Purchased

No

110

Each

341.0000



8 16

11/3/8

Location

Loc Qty

Loc Code

ST350

341

111193

16

116419

25

116924

300

16



Bolt

Purchased

No

110

Each

76.0000



8 16 8x

11/3/8

Location

Loc Qty

Loc Code

ST350

76

104215

8

104594

8

107378

16

114941

19

115422

25

8

AN525-10R7



Screw

Purchased

No

110

Each

487.0000



36 72

11/3/8

Location

Loc Qty

Loc Code

ST325

487

110914

72

113359

15

115016

100

115371

200

116737

100

72

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 67087

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 3/9/2011

Required Date: 3/11/2011

Start Qty: 2.00

Required Qty: 2.00

AN526C832R14

Purchased

No

110

Each

500.0000

8

16



Screw

Location

Loc Qty

Loc Code

ST327

500

104916

500

110

Each

73.0000

AN5-5A

Purchased

No



Bolt

Location

Loc Qty

Loc Code

ST337

73

110865

73

110

Each

24.0000

AN960JD10

NAS1149D0363J

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

18

105792

2

112279

16

110

Each

4.0000

AN960JD10E

NAS1149D0332J

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST335

4

11912

4

16

32



1116583

11/3/11



1117010

11/3/11

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 67087

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 3/9/2011

Required Date: 3/11/2011

Start Qty: 2.00

Required Qty: 2.00

AN960JD516 NAS1149D0563J Purchased No
Washer

110 Each 34.0000

3 6



11/16/540 11/3/85

Location Loc Qty Loc Code

ST 34
103694 18
107534 12
109287 4

D2174-041 Manufactured No
Web, 205

110 Each 7.0000



2 4 11/3/85

Location Loc Qty Loc Code

ST199 7
32856 1
37741 1
50891 2
60345 3

D2589 Manufactured No
Keys, Key Chain, 350 Hinge

110 Each 96.0000



1 2 11/3/85

Location Loc Qty Loc Code

ST018 96
58194 96

D2985 Manufactured No
Label

110 Each 8.0000



2 2 11/3/85 (20)

Location Loc Qty Loc Code

ST028 8
41341 2
50232 6

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Work Order ID: 67087

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 3/9/2011

Required Date: 3/11/2011

Start Qty: 2.00

Required Qty: 2.00

D3015-3
Locknut

Manufactured No 110 Each 230.0000

11/3/8sf

Location	Loc Qty	Loc Code
ST030	230	
60287	9	
64275	21	
66114	200	

D3547-1
Bracket

Manufactured No 110 Each 2.0000

11/3/8sf

Location	Loc Qty	Loc Code
ST066	2	
57951	2	

Manufactured No 110 Each 12.0000

B56332 11/3/8sf

D3550-1
Strut

Manufactured No 110 Each 12.0000

Location	Loc Qty	Loc Code
ST271	12	
66019	12	

Manufactured No 110 Each 11.0000

11/3/8sf (20)

D3552-7
Door Prop

Location	Loc Qty	Loc Code
ST272	11	
66012	11	

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Work Order ID: 67087

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 3/9/2011

Required Date: 3/11/2011

Start Qty: 2.00

Required Qty: 2.00

D3554-7



Ball Stud

Manufactured No

110

Each

12.0000



11/3/08

Location

Loc Qty

Loc Code

ST067

12

37674

2

65123

10

2

MS21042L3



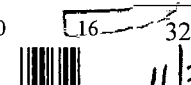
Nut

Purchased No

110

Each

2,478.000



11/3/08

Location

Loc Qty

Loc Code

ST300

2478

116391

878

116540

800

116549

800

32

MS21042L5



Nut

Purchased No

110

Each

.976.0000



11/3/08

Location

Loc Qty

Loc Code

ST139

26

114813

26

ST300

950

115594

254

116105

496

116548

200

2

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Work Order ID: 67087



Parent Item: K10021



Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 3/9/2011

Required Date: 3/11/2011

Start Qty: 2.00

Required Qty: 2.00

MS24694-S67

Purchased

No

110

Each

237.0000



Screw



14

11/3/85

Location

Loc Qty

Loc Code

ST289A

237

106166

21

114341

16

115016

200

1/4

MS24694-S69

Purchased

No

110

Each

76.0000



Screw



2

11/3/85 (2)

Location

Loc Qty

Loc Code

ST289A

76

112492

76

2

-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
X									D350-600-241	SPACEPOD™ LH, AS350
	X								D350-600-242	SPACEPOD™ RH, AS350/355
		X							D355-600-243	SPACEPOD™ LH, AS355
1		1	X						D350-600-245	DOOR ASSEMBLY LH
	1			X					D350-600-246	DOOR ASSEMBLY RH
					X				D350-600-247	SPACEPOD™ UPGRADE KIT LH
						X			D350-600-248	SPACEPOD™ UPGRADE KIT RH
							X		D350-600-249	SPACEPOD™ UPGRADE KIT
1	1	1						X	D350-600-449	SWITCH RELOCATION KIT
2	2	2							D2174-041	WEB ASSEMBLY
							1		D2464-0360	NEOPRENE SEAL
			1	1					D2589	KEYS, KEY CHAIN
1	1	1							D2985	DECAL
1	1	1			1	1	1		D3015-3	LOCK NUT
			1		1				D3186-3	SPACEPOD DOOR, LH
				1		1			D3186-4	SPACEPOD DOOR, RH
1**		1**							D3187-1	FLOOR
	1**								D3187-2	FLOOR
1									D3188-5	SPACEPOD BODY
	1								D3188-6	SPACEPOD BODY
		1							D3188-7	SPACEPOD BODY
1	1	1			1	1	1		D3547-1	BRACKET
1	1	1			1	1	1		D3550-1	STRUT
			1	1	1	1	1		D3552-7	GAS SPRING
1	1	1			1	1	1		D3554-7	BALL STUD
8	8	8							AN3-3A	BOLT
2	2	2							AN3-10A	BOLT
8	8	8							AN3H4	BOLT
1	1	1			1	1	1		AN5-5A	BOLT
36	36	36							AN525-10R7	SCREW
8	8	8			4	4	4		AN526C832R14	SCREW
7	7	7							MS24694S67	SCREW
1	1	1			1	1	1		MS24694S69	SCREW
			2	2	2	2	2		MS27039-0811	SCREW
8	8	8			1	1	1		AN3235-020-935	WASHER
8	8	8							AN960JD10	WASHER
16	16	16			1	1	1		AN960JD10L	WASHER
			4	4	8	8	8		AN960JD8	WASHER
3	3	3			3	3	3		AN960JD516	WASHER
			2	2	2	2	2		NAS1515H3	NYLON WASHER
			2	2	6	6	6		MS21042L08	NUT
16	16	16			1	1	1		MS21042L3	NUT (or MS21042-3)
1	1	1			1	1	1		MS21042L5	NUT
16	16	16							AKS7-1032-130	INSERT
28**	28**	28**							AKS7-1032-130	INSERT
								3	M81824/1-2	SPLICE

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Revision: E

Date: 09.07.31

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D350-600

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-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
								2	D3597-1	FEMALE SPADE CONNECTOR
								1	D3598-2-096	EXPANDABLE SLEEVE
								24	D3599-1	TIE-WRAP
								24	D3600-1	TIE-WRAP MOUNT
								24 FT	M22759/16-22-9	WIRE
			1*	1*	1*	1*			D2464-1250	NEOPRENE SEAL
1**		1**	1*		1*				D3567-1	DECAL
	1**			1*		1*			D3567-2	DECAL
			2*	2*					D2586	LATCH
			2*	2*					D2585	MOUNTING CHANNEL
			2*	2*					D2621	LATCH PLATE
			2*	2*					MS27039-1-15	SCREW
					2	2	1		MS27039-1-25	SCREW
			2*	2*	2	2	1		AN960JD10	WASHER
			2*	2*	2	2	1		MS21042L3	NUT (or MS21042-3)
			1*	1*					D2857-1	HINGE BRACKET
			1*	1*					D2857-2	HINGE BRACKET
			2*	2*					D2228	BACKING PLATE
			8*	8*	8	8	8		AN526C832R10	SCREW
			8*	8*	8	8	8		AN960JD8	WASHER
			8*	8*	8	8	8		MS21042L08	NUT
			1*	1*	1*	1*	1		D3557-1	BRACKET
			2*	2*	2*	2*	2		D2228	BACKING PLATE
			1*	1*	1*	1*	1		D3554-7	BALL STUD
			1*	1*	1*	1*	1		AN960JD516	WASHER
			1*	1*	1*	1*	1		D3015-3	LOCK NUT
			2*	2*	2*	2*	2		AN526C832R14	SCREW
			2*	2*	2*	2*	2		AN526C832R10	SCREW
			4*	4*	4*	4*	4		AN960JD8	WASHER
			4*	4*	4*	4*	4		MS21042L08	NUT
2**	2**	2**			1	1	1		D2237	STRIKER PLATE
4**	4**	4**			2	2	2		MS20426AD4-5	RIVET
2**	2**	2**			2	2	2		D3538-1	HINGE BRACKET
2**	2**	2**							D2179	HINGE BRACKET PLATE
4**	4**	4**			4	4	4		AN526C832R24	SCREW
4**	4**	4**			4	4	4		AN960JD8	WASHER
4**	4**	4**			4	4	4		MS21042L08	NUT

* PRE-INSTALLED ON D3186-3/-4 SPACEPOD™ DOOR

** PRE-INSTALLED ON D3188-5/-6/-7 SPACEPOD™

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